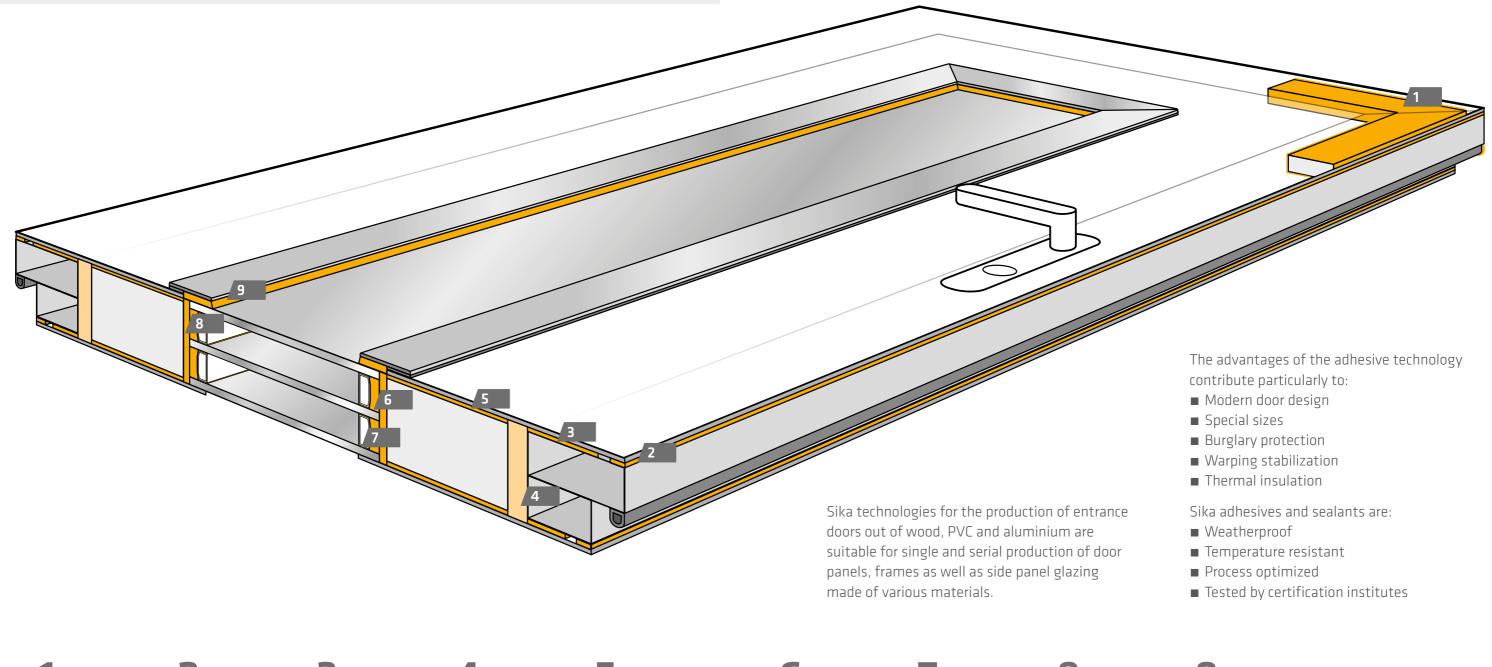
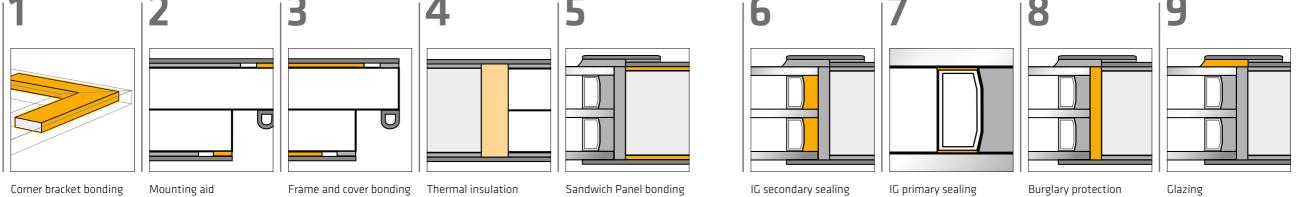


# FRONT DOORS PROCESS MATERIALS



# SEALING AND BONDING PRODUCTS FOR FRONT DOOR PRODUCTION





#### SEALING AND BONDING PRODUCTS

JL	SEALING AND BONDING I ROBOCTS									
	Product Name Technology	Application	Characteristics	Roll 50m	Can Set A+B	Cart- ridge	Uni-pack	Cylinder drum	Pail 20 l	Drum 200 l
1	SikaForce®-479 2C PU	Corner bonding	High mechanical strength			•				
2	Sika®Glazing Tape Prefix	Mounting aid	Acrylic adhesive UV-stable	•						
3	Sikaflex®-221 1C PU	Frame and cover bonding	Highly elastic Good adhesion			•	•		•	•
3	Sikaflex®-953 2C PU	Frame and cover bonding	Highly elastic Good adhesion			•	•		•	•
3	Sikasil® WT-480 2C silicone	Frame and cover bonding	UV-stable ETA certified			•			•	•
3	Sikasil® SG-500 2C silicone	Frame and cover bonding	UV-stable ETA certified							1)
3	Sikasil® SG-20 1C silicone	Frame and cover bonding	UV-stable ETA certified			•	•		•	•
4	SikaBond® FoamFix 1C PU	Thermal insulation	Good thermal insulation No postexpansion		•					
5	SikaForce®-7710 L35 2C PU	Sandwich Panel bonding	Wide application range		•				•	•
6	SikaGlaze® IG-25 HM plus 2C silicone	IG secondary sealing	High UV-stability Low argon permeation							1)
7	SikaGlaze® IG-5 PIB Butyl	IG primary sealing	Availbable in black and grey					•		
8	Sikasil® WT-480 2C silicone	Burglary protection	Compatible with IG edge seal			•			2)	1)
9	Sikasil® WS-605 S 1C silicone	Glazing sealant	Weather resistant			•	•		•	•

 $<sup>^{\</sup>rm 1)}$  A-component in 200 l drum, B-component in 20 l pail

#### **PRETREATMENTS**

Product	Application	Unit
Sika® Activator-205	Surface pretreatment	Can 250 ml, 11
Sika® Primer-209 D	Surface pretreatment	Can 250 ml, 11
Sika® PowerClean Aid	Primer application cleaning	Box 24 pcs



## **CLEANER**

Product	Туре	Unit		
Sika® Cleaner P	Surface cleaner	Can 250 ml, 5 l		
Sika® Remover-208	Cleaner	Can 30 ml, 250 ml, 11		
Sika® Cleaner-350 H	Cleaning towels	Bucket 70 towels		
Sika® CleanGlass	Glass cleaner	Bottle 500 ml		



## PRODUCT PROPOSAL

## 1 SikaForce®-479



# High mechanical strength Wide adhesion range Mixing ratio 1:1 by volume Short mixer for waste reduction ift-approved

Product advantages

## 2 Sika® Glazing Tape Prefix



Product advantages
Instant adhesion on many substrates
UV-stable

Protection liner easily to remove

## 3 Sikaflex®-221/-953



Product advantages

High elasticity

High tear strength

Easy to apply

Sikaflex®-553 moisture-independent curing

## 3 Sikasil® SG-500/SG-20



Product advantages

Highly UV-stable

High elasticity

Easy to apply

ETA-approval for structural glazing

## 4 SikaBond® FoamFix



Product advantages

Low post-expansion

Fast and easy application

Adhesion on all common insulation materials

Highly sound dampening

## **5** SikaForce®-710 L35



Product advantages
Wide adhesion range
Moisture-independent curing
Long open time
Short press time
Solvent free

## 8 Sikasil® WT-480



Product advantages

Mainly compatible with IG edge sealant

Approved by system providers for burglary

Outstanding adhesion range

Highly UV-stable

protection

## 9 Sikasil® WS-605 S



Outstanding UV- and weathering resistance
Good adhesion on glass, metal, plastics
and wood

Non-staining to adjacent materials

<sup>2)</sup> A- and B-component in 20 I pail

## GLOBAL BUT LOCAL PARTNERSHIP



## FOR MORE INFORMATION:



www.sika.com/industry

#### WHO WE ARE

Sika is a specialty chemicals company with a leading position in the development and production of systems and products for bonding, sealing, damping, reinforcing and protecting in the building sector, manufacture and the motor vehicle industry. Sika's product lines feature concrete admixtures, mortars, sealants and adhesives, structural strengthening systems, flooring as well as roofing and waterproofing systems.

Our most current General Sales Conditions shall apply.
Please consult the Data Sheet prior to any use and processing.







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