

PRODUCT DATA SHEET

SikaBlock[®] M1050

TOOLING BOARD OF HIGH DIMENSIONAL STABILITY

APPLICATIONS

- Manufacture of vacuumforming mould
- Manufacture of true-size-gauges and checking fixtures
- Manufacture of complex master models

MAIN PROPERTIES

- High dimensional stability and low density
- Low density for good handling
- Good edge stability
- Good heat distortion temperature
- Easily mechanically workable
- Dense, smooth surface
- Low thermal expansion coefficient

DESCRIPTION

Basis	Polyurethane, grey
Adhesive	Biresin[®] Power Adhesive Thix , two component epoxy System

PHYSICAL PROPERTIES

approx. values

Components	SikaBlock [®] M1050		
Density	ISO 845	g/cm ³	1.0
Shore hardness	ISO 868	-	D 76
Flexural strength	ISO 178	MPa	50
E-Modulus	ISO 178	MPa	1,850
Compressive strength	ISO 178	MPa	48
Impact resistance	ISO 179	kJ/m ²	14
Heat distortion temperature	ISO 75 B	°C	90
Coefficient of thermal expansion α_T	DIN 53 752	K ⁻¹	50-55 x 10 ⁻⁶

PROCESSING DATA

approx. values

Adhesive		Biresin® Power Adhesive Thix
Mixing ratio	by weight	100 : 33
Pot life	min	30
Setting time	h	16

PACKAGING UNITS

Board	SikaBlock® M1050	1500 mm x 500 mm x 50 mm, 28 pieces / pallet 1500 mm x 500 mm x 75 mm, 18 pieces / pallet 1500 mm x 500 mm x 100 mm, 14 pieces / pallet
Adhesive	Biresin® Power Adhesive Thix, (A) Biresin® Power Adhesive, (B)	6 x 0.9 kg net component A in a box 6 x 0.3 kg net component B in a box

FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Advanced Resins. Copies of the following publications are available on request: Safety Data Sheets

BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice regarding transportation, handling, storage and disposal of chemical products, users shall refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTICE

The information, and, in particular, the recommendations relating to the application and enduse of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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