

# PRODUCT DATA SHEET

## Sikafloor®-264

2-PART HIGH PERFORMANCE , SOLVENT FREE , RESIN BASE EPOXY COATING

### DESCRIPTION

Sikafloor®-264 is a two part coloured epoxy resin.  
"Total solid epoxy composition acc. to the test method Deutsche Bauchemie e.V. (German Association for construction chemicals)"

### USES

Sikafloor®-264 may only be used by experienced professionals.

Sikafloor®-264 is used as:

- Roller coat for concrete and cement screeds with normal up to medium heavy wear e.g. storage and assembly halls, maintenance workshops, garages and loading ramps.
- Seal coat for broadcast systems, such as multi-storey and underground car parks, maintenance hangars and for wet process areas, e.g. beverage and food industry
- Suitable to be used in different industrials such as Food & Beverage , Pharmaceuticals , Clean Rooms , Power Stations and Water plants .
- Mechanical rooms and Storage areas in administration buildings , exhibition halls and showrooms .

### CHARACTERISTICS / ADVANTAGES

- Good chemical and mechanical resistance
- Easy application
- Liquid proof
- Gloss finish
- Slip resistant surface possible
- Dust Proof

### SUSTAINABILITY

Conformity with LEED v2009 IEQc 4.2: Low-Emitting Materials - Paints and Coatings

### APPROVALS / CERTIFICATES

- Particle emission certificate Sikafloor-264 CSM Statement of Qualification – ISO 14644-1, class 4– Report No. SI 0904-480 and GMP class A, Report No. SI 1008-533.
- Outgassing emission certificate Sikafloor-264: CSM Statement of Qualification – ISO 14644-8, class 6,5 - Report No. SI 0904-480.
- Good biological Resistance in accordance with ISO 846, CSM Report No. 1008-533
- Fire classification in accordance with EN 13501-1, Report-No. 2013-B-2119/01, MPA Dresden, Germany, June 2013.
- Synthetic resin screed material according to EN 13813:2002, Declaration of Performance 02 08 01 02 05 00000003 1008, and provided with the CE marking.
- Coating for surface protection of concrete according to EN 1504-2:2004, Declaration of Performance 02 08 01 02 05 00000003 1008, certified by notified factory production control certification body 0921, certificate of conformity of the factory production control 2017, and provided with the CE marking.
- ISEGA Certificate of Conformity 40974 U15



## PRODUCT INFORMATION

<b>Composition</b>	Epoxy		
<b>Packaging</b>	Ready for use pre-proportioned units at 15 kg (A+B).		
<b>Appearance / Colour</b>	Resin - part A	coloured, liquid	
	Hardener - part B	transparent, liquid	
	Extended colour range		
	RAL 1001, 6021, 7030, 7032, 7035, 7037, 7038, 7040, 7042, 9002 Other colours on request. Under direct sun light there may be some discolouration and colour variation; this has no influence on the function and performance of the coating.		
<b>Shelf life</b>	12 months from date of production		
<b>Storage conditions</b>	The product must be stored in original, unopened and undamaged sealed packaging in dry conditions at temperatures between +5 °C and +30 °C.		
<b>Density</b>	Part A	~ 1,64 kg/l	(DIN EN ISO 2811-1)
	Part B	~ 1,00 kg/l	
	Mixed resin	~ 1,40 kg/l	
	All Density values at +23 °C.		
<b>Solid content by weight</b>	~100 %		
<b>Solid content by volume</b>	~100 %		
<b>Volatile organic compound (VOC) content</b>	< 100 g/L		

## TECHNICAL INFORMATION

<b>Shore D Hardness</b>	~76 (7 days / +23 °C)	DIN 53505
	~75 (7 days / +23 °C)	ASTM D2240
<b>Abrasion Resistance</b>	~35 mg (CS 10/1000/1000) (7 days / +23 °C)	DIN 53109
	~76 mg (CS 10/1000/1000) (7 days / +23 °C)	DIN 53505
	~60 mg (CS 10/1000/1000) (7 days / +23 °C)	ASTM D4060
<b>Compressive Strength</b>	~ 53 N/mm <sup>2</sup> (28 days / 23 °C)	(EN196-1)
	~ 49 N/mm <sup>2</sup> (28 days / 23 °C)	ASTM C579 Method B
<b>Tensile Strength in Flexure</b>	~ 30 N/mm <sup>2</sup> (28 days / 23 °C)	(EN 196-1)
	~ 20 N/mm <sup>2</sup> (28 days / 23 °C)	ASTM D790
<b>Tensile Strength</b>	21 N/mm <sup>2</sup>	ASTM D638
<b>Tensile Adhesion Strength</b>	> 1,6 N/mm <sup>2</sup> (failure in concrete)	ASTM D4541
	> 1,5 N/mm <sup>2</sup> (failure in concrete)	ISO 4624
<b>Chemical Resistance</b>	Resistant to many chemicals. Contact Sika technical service for specific information.	
<b>Temperature Resistance</b>	<b>Exposure*</b>	<b>Dry heat</b>
	Permanent	+50 °C
	Short-term max. 7 d	+80 °C
	Short-term max. 12 h	+100 °C

Short-term moist/wet heat\* up to +80 °C where exposure is only occasional (steam cleaning etc.).

\*No simultaneous chemical and mechanical exposure and only in combination with Sikafloor® systems as a broadcast system with approx. 3–4 mm thickness.

# SYSTEMS

## Systems

- **Primer** : one layer primer using one of the proposed solutions below will be sufficient in case of non porous substrates
  1. Sikafloor 161 ( A+B ) with consumption 200 - 250 gm/m<sup>2</sup>
  2. Sikafloor 161 ( A+B+C ) as a scratch layer with consumption 300 gm/m<sup>2</sup> where component C is a fine filler (K4)
 The primer should be left to achieve a tack-free condition before applying the top coats . A second layer of primer may be required if the substrate is excessively porous .
- **Putty** : to seal the concrete surface and closing the pin holes , minor cracks on the floor substrate using Sikafloor 92EG / 264 added to fine filler with consumption approx 100 - 150 gm/m<sup>2</sup>/ layer depending on substrate conditions. Maybe a second putty layer be required based on the surface need .
- **Coating**: 2 Layers X Sikafloor® -264 with consumption 200 - 300 gm/m<sup>2</sup>/layer .

## APPLICATION INFORMATION

<b>Ambient Air Temperature</b>	+10 °C min. / +30 °C max.		
<b>Relative Air Humidity</b>	80 % r.h. max.		
<b>Dew Point</b>	Beware of condensation! The substrate and uncured floor must be at least 3 °C above dew point to reduce the risk of condensation or blooming on the floor finish. Note: Low temperatures and high humidity conditions increase the probability of blooming.		
<b>Substrate Temperature</b>	+10 °C min. / +30 °C max.		
<b>Substrate Moisture Content</b>	< 4 % pbw moisture content. Test method: Sika®-Tramex meter, CM-measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).		
<b>Curing Time</b>	Before applying Sikafloor®-264 on Sikafloor®-264 allow:		
	<b>Substrate temperature</b>	<b>Minimum</b>	<b>Maximum</b>
	+10 °C	30 hours	3 days
	+20 °C	24 hours	2 days
	+30 °C	16 hours	1 days
	Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.		
<b>Applied Product Ready for Use</b>	<b>Temperature</b>	<b>Foot traffic</b>	<b>Light traffic</b>
	+10 °C	~ 72 hours	~ 6 days
	+20 °C	~ 24 hours	~ 4 days
	+30 °C	~ 18 hours	~ 2 days
			<b>Full cure</b>
			~ 10 days
			~ 7 days
			~ 5 days
	Note: Times are approximate and will be affected by changing ambient conditions.		

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY / PRE-TREATMENT

- The concrete substrate must be sound and of sufficient compressive strength (minimum 25 N/mm<sup>2</sup>) with a minimum pull off strength of 1,5 N/mm<sup>2</sup>.
- The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.
- Concrete substrates must be prepared mechanically using abrasive blast cleaning or scarifying equipment to remove cement laitance and achieve an open textured surface.
- Weak concrete must be removed and surface defects such as blow holes and voids must be fully exposed.
- Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.

- All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush or vacuum.

## MIXING

Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 3 minutes until a uniform mix has been achieved. When parts A and B have been mixed, add the quartz sand and if required the Extender T and mix for a further 2 minutes until a uniform mix has been achieved. To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix. Over mixing must be avoided to minimise air entrainment.

### Mixing Tools

Sikafloor®-264 must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment. For the preparation of mortars use a forced action mixer of rotating pan, paddle or trough type. Don't use free fall mixers.

## CLEANING OF EQUIPMENT

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

## MAINTENANCE

To maintain the appearance of the floor after application, Sikafloor®-264 must have all spillages removed immediately and must be regularly cleaned using rotary brush, mechanical scrubbers, scrubber dryer, high pressure washer, wash and vacuum techniques etc. using suitable detergents and waxes

## FURTHER INFORMATION

### Substrate quality & Preparation

Please refer to Sika Method Statement: "EVALUATION AND PREPARATION OF SURFACES FOR FLOORING SYSTEMS".

### Application instructions

Please refer to Sika Method Statement: "MIXING & APPLICATION OF FLOORING SYSTEMS".

### Maintenance

Please refer to "Sikafloor®- CLEANING REGIME".

## IMPORTANT CONSIDERATIONS

- Do not apply Sikafloor®-264 on substrates with rising moisture.
- Do not blind the primer.
- Freshly applied Sikafloor®-264 must be protected from damp, condensation and water for at least 24 hours.
- For areas with limited exposure and normally absorbent concrete substrates priming with Sikafloor®-156/-161/-160 is not necessary for roller or textured coating systems.
- For roller / textured coatings: Uneven substrates as well as inclusions of dirt cannot and should not be covered by thin sealer coats. Therefore both sub-

strate and adjacent areas must always be prepared and cleaned thoroughly prior to application.

- The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.
- For exact colour matching, ensure the Sikafloor®-264 in each area is applied from the same control batch numbers.
- Under certain conditions, underfloor heating combined with high point loading, may lead to imprints in the resin.
- If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

### Product Data Sheet

Sikafloor®-264

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## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

### DIRECTIVE 2004/42/CE LIMITATION OF EMISSIONS OF VOC

According to the EU-Directive 2004/42, the maximum allowed content of VOC (Product category IIA / j type sb) 500 g/l (Limit 2010) for the ready to use product. The maximum content of Sikafloor®-264 is < 500 g/l VOC for the ready to use product.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request. It may be necessary to adapt the above disclaimer to specific local laws and regulations. Any changes to this disclaimer may only be implemented with permission of Sika® Corporate Legal in Baar.

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